# BIOSOLIDS EMS — ELEMENT 3.0 CRITICAL CONTROL POINTS



REVISION	EFFECTIVE DATE	APPROVAL SIGNATURE
15	October 14, 2020	

#### **PURPOSE**

This element identifies the Critical Control Points and Operational Controls within the City of Fort Worth's Biosolids Value Chain (Figure 3.1). Critical Control Points must be properly managed to ensure that the Biosolids Program meets applicable legal, quality and public acceptance requirements.

#### **SCOPE**

This element pertains to all management categories and processes in the Biosolids Value Chain as shown in the attached Village Creek Water Reclamation Facility diagram (Figure 3.2) and the attached EMS Critical Control Points Master Table (Table 3.1).

#### **KEY WORDS**

- Biosolids Value Chain
- Biosolids EMS Manager
- Critical Control Points
- EMS Management Team
- Environmental Impact
- Operational Controls

#### RESPONSIBILITY

The roles and responsibilities of each department and organization involved in the Biosolids Value Chain are fully defined in EMS Element 7.0 Roles and Responsibilities. During the development of the Critical Control Points, the responsible divisions were identified for each critical control point and listed on the attached Environmental Management System (EMS) Master Table.

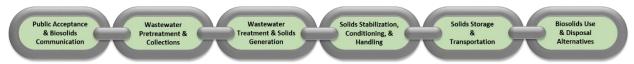


Figure 3.1 Biosolids Value Chain illustrating how various aspects of biosolids production are linked together.

#### **PROCEDURE**

#### Identify Critical Control Points

The EMS Management Team uses the guidelines presented in the NBP's National Manual of Good Practice for Biosolids and the Biosolids Management System Guidance Manual to establish groupings of biosolids management practices applicable to the City's Biosolids Program as shown in the attached EMS Critical Control Points Master Table.

#### Identify Critical Control Point Operational Controls

After identifying the Critical Control Points, the EMS Management Team identifies the unit processes, events, activities and other requirements within each Critical Control Point. The ordinances, regulations, standard operating procedures, and work practices within each control point are also identified. These are also listed in the attached EMS Critical Control Points Master Table.

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#### Identify the Environmental Impacts at the Critical Control Points

Once the EMS Management Team establishes the Critical Control Points and Operational Procedures, any environmental impacts associated with the control points are then identified. The team considers both normal operating conditions and emergency or abnormal operating conditions during the evaluation as specified in the EMS Guidance Manual.

### • Review and Update Critical Control Points

The Biosolids EMS Manager and Biosolids EMS Coordinator are responsible for ensuring that the list of critical control points is kept up to date. If critical control points are added or deleted from the list, then the EMS Management Team will be notified by email and allowed to provide feedback if necessary. Also, during the Annual EMS Management Review the EMS Management Team will be shown a complete list of all critical control points. Feedback provided during this meeting, such as the addition or removal of processes/systems, will be incorporated into the Critical Control Points Master Table. As previously stated, an updated master list will be emailed to the team once the edits are finalized.

#### Notification

Once the critical control point(s) or environmental impact(s) are changed for the new processes/systems, the Biosolids EMS Manager will notify the NBP and assigned third-party auditor in writing of the change.

#### **REFERENCES**

- BMP Guidance Manual, (NBP, June 2011)
- Code of Good Practice, (NBP, June 2011)
- Manual of Good Practice for Biosolids, (NBP, June 2011)
- Contractor SOPs
- VCWRF SOPs

### **EMS Cross References**

- Element 2.0 Biosolids Management Policy
- Element 3.0 Critical Control Points

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- Element 4.0 Legal and Other Requirements
- Element 6.0 Public Participation in Planning
- Element 10.0 Operational Control of Critical Control Points
- Element 13.0 Monitoring and Measurement
- Element 17.0 Periodic Management Review of Performance

# BIOSOLIDS EMS — ELEMENT 3.0 CRITICAL CONTROL POINTS



### **REVISION HISTORY**

Revision #	Date	Revision Description
15	10/14/2020	Updated Critical Control Points- Master Table and added figure and table
15	10/14/2020	references to the Purpose and Scope sections
		Update to Figure 3.2, removed references to specific dewatering facility contractor
14	03/31/2020	(biosolids contractor) Renda Environmental Inc. (REI) and contractor operation of
		turbine generators for the energy system at VCWRF – EMS Master Table
13	09/27/2018	Update to Procedure section, update to Critical Control Points Master Table
12	01/04/2017	Updated Critical Control Points-EMS Master Table
11	08/04/2016	Merged element to new format, updated review criteria, updated Critical Control
11	08/04/2010	Points table
10	10/06/2014	Updated Biosolids Value Chain graphic, updated Critical Control Points table
09	08/05/2013	Updated references, updated Critical Control Points—EMS Master Table
08	07/29/2011	Update Critical Control Points – EMS Master Table, correct typographical errors
07	06/13/2011	Update Critical Control Points – EMS Master Table
06	01/26/2011	Correct typographical error
05	11/16/2010	Update references
04	05/15/2008	Audit (YR2) 2007
03	06/29/2007	Audit (YR1) 2006
02	11/29/2004	2004 Issue
01.a	10/18/2004	Internal Audit Revisions
01	10/01/2004	Approval Draft
SR	01/30/2004	Issued for Status Review

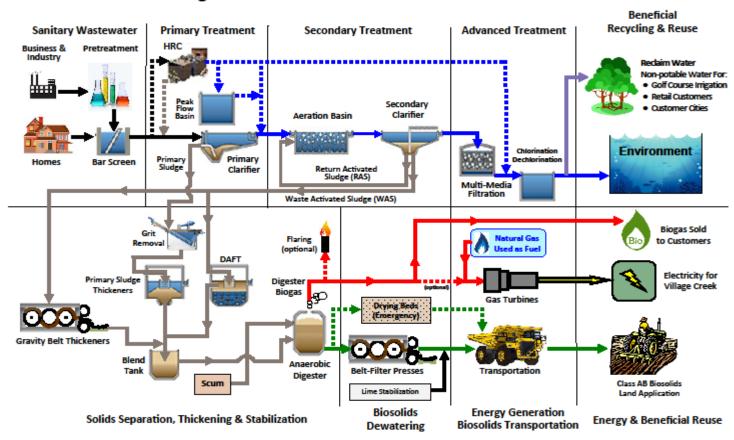
### BIOSOLIDS EMS — ELEMENT 3.0 FIGURE 3.2 — VCWRF BIOSOLIDS VALUE CHAIN



## **Plant Overview**



### **Village Creek Wastewater Treatment Process**



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						Operational Cor	ntrols			
Biosolids Value Chain	Critical Control Points	Roles & Responsibilities	Regulatory	Standard Operating	Other Documents	Location of	Key Operational Parameters	Monitorin	g Activities	Environmental Impacts
		·	Documents	Procedures	ouici podainento	SOP	ne, operational randinates	Activity	Frequency	
Public Acceptance and Biosolids Communication	Regulatory Requirements	VCWRF     Regulatory/Environmental Administrator	TPDES Permit TAC Trile 30 Ch. 312	EMS Element 4.0	• N/A	EMS Manual	• N/A	Element 4.0 Table updates/revisions	Annually	Air Quality     Surface & Groundwater Quality     Biosolids Quality     Reclaimed Water Quality     Public Perception & Acceptance
olic Accept solids nmunicati	Public Outreach	VCWRF Contractor Media Relations and Communications	TPDES Permit	EMS Element 6.0     EMS Element 9.0	Pamphlets     Brothures     Presentations	EMS Manual	Public input on Biosolids Program (positive and negative)	VCWRF Tours     Tour Surveys	Continual and ongoing	Public Perception & Acceptance
Puk Gor		Coordinator			City's Website			Complaint Investigations	If necessary	
			TPDES Permit  40 CFR Part 403	Pretreatment SOPs     Sampling SOPs				WWTP Influent and Effluent Monitoring     SIU sampling by Control Authority	Frequency dictated by TPDES permit     Minimum 2/yr.	
		Pretreatment Services	40 CFR Parts 405-471     30 TAC Chapter 315	Enforcement Response Plan     Industrial User Surveys	Pretreatment Data Management System	Pretreatment Services	<ul> <li>TPDES Discharge Limits</li> <li>Pollutants in the influent &amp; Effluent -30 TAC 307 and 40 CFR Part 122 Appendix D Table III</li> </ul>	SIU Self-Monitoring	Variable	Air Quality     Surface & Groundwater Quality
	Significant Industrial User Discharges	Central Laboratory     Customer Cities	Fort Worth Pretreatment Ordinance	SDCP (Slug Discharge Control Plan)     TOMP (Toxic Organic Management	Industrial User Files     Guidelines for Self-Monitoring	Customer City     Central Laboratory	Pollutants and discharges regulated by SIU Permit     Reclaimed Water pollutants required by TPDES Permit	SIU Inspections by Control Authority	Minimum 1/yr.	Surface & Groundwater Quality     Biosolids Quality     Reclaimed Water Quality
			<ul> <li>Customer City Ordinances &amp; Contracts</li> <li>SIU Permits</li> </ul>	BMP's (Best Management Practices)			• Flow	Reclaimed Water Monitoring     Activities	Fecal 2/wk.; turbidity 2/wk.; CBOD <sub>5</sub> 2/wk.	
			30 Permits	Central Laboratory SOPs				Flow	Continuous	
ons	Wholesale Customer Discharges	Pretreatment Services Central Laboratory	40 CFR Part 403     30 TAC Chapter 315     Customer City Ordinances & Contracts	Pretreatment SOPs Sampling SOPs Central Laboratory SOPs	Pretreatment Data Management System	Pretreatment Services Customer City Central Laboratory	TPOES Discharge Limits: Pollutants in the influent & Effluent -30 TAC 307 and 40 FF Part 122 Appendix 0 Table III Reclaimed Water pollutants required by TPOES Permit Flow	Wholesale Customer City Monitoring     WWTP Influent and Effluent Monitoring     Reclaimed Water Monitoring Activities	3/year (metals, Oil & grease, BOD, TSS, COD)     Frequency dictated by TPDES Permit     Fecal 2/wk.; turbidity 2/wk.; CBOD <sub>5</sub> 2/wk.	Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality
Collection								Flow	Continuous	
ater Pretreatment and Col	Commercial Facilities and Small Industrial User: Monitored & Unmonitored	es and Small Pretreatment Services 30 TAC Central Laboratory Fort We	40 CTR Part 403     30 TAC Chapter 315     Fort Worth Pretreatment Ordinance	Protrestment SQPs Sampling SQPs Central Laboratory SQPs  Central Laboratory SQPs	Code of management Practices for Silver- inaging Section.     Book Management Practices for Inc.     Book Management Code of Inc.     Preferatment Code Management system	Pretreatment Services VCWRF Customer City Central Laboratory	Local Limits     Prohibited Discharge Standards	Local Limits	As needed	Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality
>	Classed High Strength Users	Pretreatment Services	<ul> <li>40 CFR Part 403</li> <li>30 TAC Chapter 315</li> </ul>	Pretreatment SOP's	Best Management Practices for Non-	Pretreatment Services	Oil & Grease     BOD, TSS, COD	Oil & Grease	As needed	Air Quality     Surface and Groundwater Pollution
Wastev	(Restaurants, etc.)	Central Laboratory	<ul> <li>Fort Worth Pretreatment Ordinance</li> </ul>	<ul> <li>Sampling SOP's</li> <li>Central Laboratory SOP's</li> </ul>	Monitored Commercial Users     Pretreatment Data Management System	Customer City     Central Laboratory	Local Limits     Prohibited Discharge Standards	BOD, TSS, COD     Local Limits	As needed     As needed	Biosolids Quality     Reclaimed Water Quality
5	Septage Hauling	Pretreatment Services     Central Laboratory	Grease/Grit Trap Permits     40 CFR Part 403     30 TAC Chapter 315     Fort Worth     Pretreatment Ordinance     Waste Hauler Permit	Pretreatment SOP's Sampling SOP's Central Laboratory SOP's	Pretreatment Data     Management System	Pretreatment     Services     Customer City     Central     Laboratory	Local Limits     Prohibited Discharge Standards	Local Limits  Local Limits	As needed     As needed	Reclaimed Water Quality     Air Quality     Surface and Groundwater Pollution     Biosolifies Quality     Reclaimed Water Quality
	Groundwater Remediation Discharges	Pretreatment Services     Central Laboratory	40 CFR Part 403     30 TAC Chapter 315     Fort Worth     Pretreatment Ordinance     Groundwater Contract	Pretreatment SOP's Sampling SOP's Central Laboratory SOP's	Pretreatment Data     Management System	Pretreatment Services     Local Limits     Local Limits     Pollutants of Concern     Prohibited Discharge Standards     Laboratory     Pollutants of Concern     Prohibited Discharge Standards     Pollutants of Concern     Pollutants of Concern     As needed			Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality	
	Residential User Discharges	Pretreatment Services     Central Laboratory	40 CFR Part 403     30 TAC Chapter 315     Fort Worth     Pretreatment Ordinance	Pretreatment SOP's Sampling SOP's Central Laboratory SOP's	Pretreatment Data     Management System	Pretreatment     Services     Customer City     Central     Laboratory	Local Limits (if applicable)     Prohibited Discharge Standards	Local Limits	As needed	Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality

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							Operational	Controls			
Biosolids Value		al Control Points	Roles & Responsibilities	Regulatory	Standard Operating	Other Documents	Location of SOP	Key Operational Parameters	Monitoring	g Activities	Environmental Impacts
Chain		Omics	Responsibilities	Documents	Procedures	Other Bocuments	200000000000000000000000000000000000000	key Operational Farameters	Activity	Frequency	
	Asset Management	Maximo	VC Operations VC Maintenance	TPDES Permit	Maximo work order system	Village Creek SOPs	Maximo (CMMS)     VC Library (SOPs)	Predictive Maintenance Preventative Maintenance Routine Maintenance Corrective Maintenance	Maintenance activities as required per manufacturer specification or VC SOP	As required per manufacturer specification or VC SOP	Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality
	Preliminary Treatment- Screening	Headworks Influent	VC Operations VC Maintenance Central Laboratory	TPDES Permit	Influent Flow SOP     (INFL 01.001-2.001)     Headworks SOP     (HDWK 01.001)     Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office Central Laboratory	Ammonia     BOD     Flow     TSS	Ammonia     BOD     BOD (C Box and E Box)     COD     Flow –MGD     Pertreatment Influent     Monitoring     TSS     TSS (C Box and E Box)	daily aliy aliy aliy aliy aliy aliy aliy	Air Quality     Surface and Groundwater Pollution
	eliminary Scre	Headworks- Bar Screens	VC Operations VC Maintenance	TPDES Permit	Headworks SOP     (HDWK 01.001, 02.001, 02.002,04.001, 04.002, 05.001)	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office	Flow     Screenings	Flow –MGD      Roll-off Boxes (screenings)	continuous     as needed	Air Quality     Screenings to Landfill     Potential for cross-media contamination     Biosolids Quality     Air Consists
	P	Headworks- Fine Screens	VC Operations VC Maintenance	TPDES Permit	Headworks SOP     (HDWK, 02.002, 04.003, 03.001, 03.002 05.001)	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office	Flow     Screenings	Flow –MGD     Roll-off Boxes (screenings)	continuous     as needed	Air Quality     Screenings to Landfill     Potential for cross-media contamination
ation	ion and	Primary Clarifier	VC Operations VC Maintenance Central Laboratory	TPDES Permit	Primary Clarification SOP (PRIM 01.001-04.001) Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office Central Laboratory	Detention Time     Flow     Settleable Solids     Sludge Blanket	Detention Time     Flow-MGD     Settleable Solids     Sludge Blanket	continuous     continuous     3/week     daily	Potential for cross-media contamination Biosolids Quality  Air Quality Surface and Groundwater Pollution Biosolids Quality  Surface and Groundwater Pollution  Air Quality Air Quality Surface and Groundwater Pollution
and Solids Generation	Primary Treatment - Clarification and Storage	Primary Effluent Pumps	VC Operations VC Maintenance Central Laboratory	TPDES Permit	Primary Clarification SOP (PRIM 05.001) Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office Central Laboratory	• Flow	Flow –MGD     BOD (Inflow for aeration basins)     TSS (Inflow for aeration basins)     COD (Inflow for aeration basins)     Settleable Solids	continuous  5/week  daily  2/week  3/week	
Treatment	Primary Treat	High Rate Clarifier (HRC)	VC Operations VC Maintenance Central Laboratory Pretreatment Services	TPDES Permit	High Rate Clarification     SOP     (HRCN 01.001-07.001)"     Pretreatment Sampling     SOP     Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Headworks/Primary Office Pretreatment Services Central Laboratory	Ammonia BOD Flow TSS Turbidity pH BOD	Ammonia BOD Flow-MGD Flow-MGD TSS Turbidity PH BOD	as needed -when in operation	
Wastewater	nt-Clarification and	Aeration Basins	VC Plant Admin VC Plant Operations Central Laboratory	TPDES Permit	Secondary Treatment     SOP (SECY 01.001- 02.003)     Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Filter Building (1-20 Filters), SO2 Office Central Laboratory	Detention time DO F/M Ratio (loading rate) Flow Microscopic Observation MISS MIVSS Settleability Sludge Age pH WAS WAS	Detention time     DO     F/M Ratio (loading rate)     Flow –MGD     Microscopic Observation     MLSS     MLVSS     MLVSS     Settleability     Sludge Age     PH     WAS	Continuous Continuous Calculated daily Continuous 1 Jiweek daily daily aliy calculated daily 1 //week  Liweek Aliy Aliy Aliy Aliy Aliy Aliy Aliy Aliy	Air Quality     Biosolids Quality
	Secondary Treatment-Clarification and Storage	Secondary Clarifiers	VC Plant Operations     Central Laboratory	TPDES Permit	Secondary Treatment SOP (SEC* 01.001, 03.001, 04.001-05.001)     Central Laboratory SOPs	• N/A	VCWRF Operations VCWRF Library Filter Building (1-20 Filters), SO2 Office Central Laboratory	Ammonia Area-wide 800 & TSS Detention Time  Nitrates. & Nitrites  RAS (return rate) Return slugger % solids Settleability Studge Level  Waste Sludge % solids	Ammoria     Area-wide BOD & TSS     Detertion Time     Flow -MGD     Nitrates & Nitrites     RAS (return rate)     Return studge % oilds     Settlesbiry     Sludge Level     Waste Studge % solids	- as needed - daily - Continuous - Continuous - Continuous - Continuous - Continuous - Continuous - daily - 2/day - 2/shift - daily - daily - daily	Air quality     Surface and groundwater pollution     Biosolids quality

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							Operational	Controls			
Biosolids	Criti	cal Control	Roles &	Regulatory	Standard		Location of		Monitoring	Activities	Environmental Impacts
Value Chain		Points	Responsibilities	Documents	Operating Procedures	Other Documents	SOP	Key Operational Parameters	Activity	Frequency	Liiviioiiiieiitai iiiipacts
						i	<ul> <li>VCWRF</li> </ul>	Backwash Rate	Backwash Rate	continuous	
							Operations	Backwash Rolids Sample	<ul> <li>Backwash Solids Sample</li> </ul>	daily	Air quality
					Filtration SOP		VCWRF Library	BOD	BOD	<ul> <li>daily</li> </ul>	
	≥÷	Aeration Basins	<ul> <li>VC Plant Operations</li> <li>Central Laboratory</li> </ul>	<ul> <li>TPDES Permit</li> </ul>	<ul> <li>Filtration SOP (FILT 01.001-04.001)</li> </ul>	• N/A	<ul> <li>Filter Building (1- 20 Filters), SO2</li> </ul>	Filtration Rate	Filtration Rate	<ul> <li>continuous</li> </ul>	Air quality     Surface and Groundwater Pollution
	무무	busins	Central Laboratory		(1121 01:001-04:001)		Office	Flow	Flow –MGD	<ul> <li>continuous</li> </ul>	Surface and Groundwater Pollution
	동두						<ul> <li>Central</li> </ul>	Head Loss	Head Loss	continuous	
	Secondary Treatment-						Laboratory	In TSS & out TSS	<ul> <li>In TSS &amp; out TSS</li> </ul>	daily	
	ν̈́						<ul> <li>VCWRF</li> </ul>	Detention Time	Detention Time	<u>_</u>	
		Chlorination/	VC Plant Operations	TPDES Permit	<ul> <li>Disinfection SOP</li> </ul>	• N/A	Operations	Dosage -poundage	<ul> <li>Monitor dosage -poundage</li> </ul>	continuous	Air quality
		Dechlorination	- Verialit operations	- II DEST CHINC	(DSFN 01.001-05.002)	- 19/4	VCWRF Library	Flow	Flow –MGD	Continuous	<ul> <li>Surface water quality</li> </ul>
							SO2 Office	Residual on both	Residual on both		
									Flow-MGD	<ul> <li>continuous</li> </ul>	
Ŧ									• CBOD <sub>5</sub>	daily	
(Cont.)									TSS	<ul> <li>daily</li> </ul>	
Generation (C				vater Operations • TPDES Permit			VCWRF Admin Regulatory/ Environmental Admin. Central Laboratory  DO DO PH  Laboratory  - Effluent Monitoring for Characteristics listed in effluent limitations and monitoring requirements. See Table in Permit Biomonitoring Cip Residual DO PH  - Effluent Monitoring for Characteristics listed in effluent limitations and monitoring or requirements.		Ammonia/Nitrogen	daily	1
								E. Coli	5/week	1	
		Effluent to river   - VC Plant Admin - VC Wastewater C - Central Laborator	VC Wastewater Operations		Monthly effluent report     Central Laboratory SOPs	• N/A		requirements-See Table in Permit  Biomonitoring  Cl <sub>2</sub> Residual  DO	Effluent Chronic     Biomonitoring-Freshwater     Water Flea (Ceriodaphnia)	quarterly	Surface and Groundwater Pollution
Solids G	Discharges		Central Laboratory						dubia) 2. Fathead Minnow (Pimephales promelas) • Effluent 24 Hour Acute	- quarterly	
g P	l E								Emuent 24 Hour Acute     Biomonitoring	<ul> <li>biannually</li> </ul>	
tment and	Sis								Cl <sub>2</sub> Residual	continuous	
Ĕ	_								• DO	continuous	
Ĕ									• pH	daily	
eat					Reclaimed Water SOP     (RCLM 01.001-05.002)"     Operations Manual		VCWRF Admin	CBODs     Fecal	• CBOD <sub>5</sub>	• 2/week	
i i			VC Plant Admin				Regulatory/ Environmental		Fecal (monthly, daily max)	2/week	
vate		Reclaimed water	VC Wastewater Operations     VC Maintenance	Reclaimed Water Permit	Pump Station #1 (Draft)  Central Laboratory	• N/A	Admin. • Filter building (1-	Flow	Flow-MGD	• continuous	Surface and Groundwater Pollution
stev			Central Laboratory		SOP's Reclaimed Water		20) filters  • Central	Turbidity     COD	Turbidity	• 2/week	
Was					System Operations and Maintenance Manual		Laboratory		• COD	• 1/week	1
		Gas Turbine	VC Plant Admin	Federal Operating Permit			VCWRF Library	Power production	Power production	daily	
		Generators	VC Wastewater Operations	01704	<ul> <li>Energy SOPs (Under Development)</li> </ul>	• N/A	<ul> <li>VCWRF Turbine</li> </ul>	Gas consumed-3 sources     Hallity Dispates (alternate)	Gas consumed	daily	Air Quality
	_			NSR Permit 7553	Development)		Building	Utility, Digester (alternate)     Heat up digesters	Amount of heat used	daily	
	Electricity	Heat Recovery Steam Generator (HRSG) & Steam Systems	VC Plant Admin VC Wastewater Operations VC Maintenance	Federal Operating Permit 01704     NSR Permit 7553	Energy SOPs (Under Development)	• N/A	VCWRF Library     VCWRF Turbine     Building	Heat recovery from gas turbines	Amount of steam produced (lbs)	• daily	Air Quality
		Steam turbine blowers	VC Plant Admin VC Wastewater Operations VC Maintenance	• N/A	Energy SOPs (Under Development)	• N/A	VCWRF Library     VCWRF Turbine     Building	Amount of air going to aeration basins	Amount of air (scfm)	• continuous	Air Quality

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Biosolids	Cuita' I C		Roles &				Operational C	Controls			Environmental Impacts
Value Chain	Critical Con	trol Points	Responsibilities	Regulatory	Standard Operating	Other Documents	Location of SOP	Key Operational Parameters		g Activities	
				Documents	Procedures			, ·	Activity	Frequency	
								• H <sub>2</sub> S	<ul> <li>H<sub>2</sub>S</li> </ul>	<ul> <li>as needed</li> </ul>	
		Packed	VC Plant Admin				<ul> <li>VCWRF Operations</li> </ul>	Level of chemicals     NaOH Feed Rate     Air Quality	<ul> <li>Level of chemicals</li> </ul>	<ul> <li>daily</li> </ul>	
		Towers (Caustic		<ul> <li>TPDES Permit</li> </ul>	Odor Control Plan (ODOR 01.001)	<ul> <li>Air Quality complaint form</li> </ul>	<ul> <li>VCWRF Library</li> <li>VCWRF Associated</li> </ul>		<ul> <li>NaOH Feed Rate</li> </ul>	daily	Air Quality
		Scrubbers)	<ul> <li>VC Plant Operations</li> </ul>			Torm	VLWKF ASSOCIATED     Process Area		Air Quality	as needed	
~		3CIUDDEI3)					Frocess Area	• pH	• pH	daily	
ť									Hours of operation	continuously	
c									monitoring	Continuously	
چ								<ul> <li>Hours of operation</li> </ul>	<ul> <li>H<sub>2</sub>S</li> </ul>	as needed	
.5								<ul> <li>H₂S</li> </ul>	Air Quality	as needed	
Ħ		Biofilters	<ul> <li>VC Plant Admin</li> <li>VC Plant Operations</li> </ul>	TPDES Permit	Odor Control Plan (ODOR 01.001)	Air Quality complaint	<ul> <li>VCWRF Operations</li> </ul>	Air Quality     Sprinklers	Check sprinklers for	<ul> <li>1/day</li> </ul>	Air Quality
Generation (Cont.)	_	biolitters	Maintenance	IPDES Permit	Oddr Control Plan (ODOR 01.001)	form	<ul> <li>VCWRF Library</li> </ul>	Fan capacity	working condition		Air Quality
ē.	Control		Walltelance					Weeds	<ul> <li>Fan capacity</li> </ul>	<ul> <li>continuously</li> </ul>	
9	Ę							Wood Chips	<ul> <li>Weeds</li> </ul>	<ul> <li>as needed</li> </ul>	
.≅	ö								Wood Chips	<ul> <li>as need/replaced every 3</li> </ul>	
<u>.</u>	- ₹									to 4 years	
Wastewater Treatment and Solids	Plant Air Quality	Unit Process Enclosures/ Covers - Weir Covers and Air Capture for Primary Clarifiers - Covers for Thickeners	VC Plant Admin VC Plant Operations Maintenance	TPDES Permi	Process Enclosure Specifications	Air Quality complaint form	VCWRF Operations VCWRF Library Digester SOP	H,S     Air Quality	H,S      Air Quality	as needed      as needed      as needed	Air Quality
	Asset Management (Village Creek)	Maximo	VC Operations     VC Maintenance	TPDES Permit	Maximo work order system	Village Creek SOPs	Maximo (CMMS)     VC Library (SOPs)	Predictive Maintenance Preventative Maintenance Corrective Maintenance	Maiintenance activities as required per manufacturer specification or VC SOP	As required per manufacturer specification or VC SOP	Air Quality     Surface and Groundwater Pollution     Biosolids Quality     Reclaimed Water Quality
			VC Plant Admin VC Wastewater		Grit Removal SOP		VCWRF Wastewater     Operations	Flow	• Flow	Continuous	Air Quality
ling		Grit Removal	Operations  VC Maintenance	TPDES Permit	(GRIT 01.001-06.001)	• N/A	VCWRF Library     Digester Office	Weight (pressure)	Weight (pressure)	Continuous	Biosolids Quality
and Handling			VC Maintenance     VC Plant Admin				VCWRF Wastewater		% Solids in and out	daily	
Ĩ		0	VC Wastewater		Gravity Thickening SOP	1	Operations	% Solids in and out     % Solids are asset for an advantage for a second contact for a s	<ul> <li>% Solids on overflow and</li> </ul>	daily	- Air Overliev
5	i	Gravity Thickeners	Operations	<ul> <li>TPDES Permit</li> </ul>	(THIK 01.001-04.001)	• N/A	<ul> <li>VCWRF Library</li> </ul>	% Solids on overflow and underflow     Detention Time	underflow	- udily	Air Quality     Biosolids Quality
		mickeners	<ul> <li>VC Maintenance</li> </ul>		<ul> <li>Central Laboratory SOP's</li> </ul>	1	<ul> <li>Digester Office</li> </ul>	Detention Time     Flow	Detention Time	• continuous	Biosolius Quality
Conditioning,	<u>∞</u>	l	<ul> <li>Central Laboratory</li> </ul>			1	<ul> <li>Central Laboratory</li> </ul>		Flow	continuous	
-=	<u>'</u>			Ì		1		W.C.F.L.	% Solids (total, volatile)		
.9	l e	1				1	1	% Solids     Air	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	daily	
듄	.5	l					VCWRF Wastewater	Air     Bottom Sludge-TS	•	•	
5	₽	Dissolved Air	<ul> <li>VC Plant Admin</li> </ul>		Dissolved Air Floatation Thickeners		Operations	Detention Time	• Minimp in	•	
	S	Flotation	VC Wastewater	T0050 0	SOP		VCWRF Library	Float Sludge-TS	•	•	Air Quality
ř,	Solids Thickening	Thickeners	Operations     VC Maintenance	TPDES Permit	(DAFT 01.001-07.001)	• N/A	<ul> <li>Filter Building (1-20</li> </ul>	Flow	•	<b>!</b> •	Biosolids Quality
ĕ	š	(DAFT)	VC Maintenance     Central Laboratory		<ul> <li>Central Laboratory SOP's</li> </ul>	1	Filters)	Polymer Dosage	•	•	1
iza.		l	- Central Laboratory			1	<ul> <li>Central Laboratory</li> </ul>	Subnate-TSS	• seed to	•	
	i	l						• pH	• .	•	]
=	i	l						TSS on Influent	• Named	•	
apii			VC Plant Admin				VCWRF Wastewater		% Solids	daily	
. Stabilization,					II .			% Solids	<b>+</b>	1	1
ds Stabil			<ul> <li>VC Wastewater</li> </ul>		Gravity Belt Thickening SOP  (GRTV 01 001 06 001)**  - GRTV 01 001 06 001 0		Operations		•	•	
olids Stabil		Gravity Belt		TPDES Permit	<ul> <li>Gravity Belt Thickening SOP (GBTK 01.001-06.001)"</li> </ul>	• N/A	Operations     VCWRF Library	Detention Time		continuous	Air Quality
Solids Stabil		Gravity Belt Thickeners	<ul> <li>VC Wastewater</li> </ul>	TPDES Permit	Gravity Belt Thickening SOP (GBTK 01.001-06.001)"  Central Laboratory SOP's	• N/A	Operations     VCWRF Library     Digester Office     Central Laboratory		Flow     Polymer Dosage	continuous     Continuous when in	Air Quality     Biosolids Quality

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							Operational Co	ontrols			
Biosolids Value	Cri	itical Control	Roles &	Regulatory	Standard Operating				Monitorin	g Activities	Environmental Impacts
Chain		Points	Responsibilities	Documents	Procedures	Other Documents	Location of SOP	Key Operational Parameters	Activity	Frequency	
	Solids Thickening (Cont.)	Scum Removal & Grease Processing	VC Plant Admin VC Wastewater Operations VC Maintenance	TPDES Permit	Scum Handling SOP (SCUM 01.001-03.001)	• N/A	VCWRF     Wastewater     Operations     VCWRF Library     Grosse Handling     Building	• N/A	• N/A	• N/A	Sludge Quality     Biosolids Quality
		Secondary Sludge RAS & WAS	VC Plant Admin VC Wastewater Operations Central Laboratory	• TPDES Permit	Secondary Treatment SOP     (SECY 01.001, 04.001-05.001)*     Central Laboratory SOP's	• N/A	VCWRF Wastewater Operations VCWRF Library Central Laboratory Filter Building (1-20 Filters), SO <sub>2</sub> Building	Solids capture (95% min.)     TS for both RAS and WAS	Solids capture (95% min.)      TS	daily-calculated     3/wk.	Air Quality     Biosolids Quality
and Handling	Anaerobic Digesters	Blend Tank	VC Plant Admin VC Wastewater Operations Central Laboratory	TPDES Permit	Digestion SOP (DIGR 03.001) Central Laboratory SOP's  Output  Digestion SOP  Digestion SOP	• N/A	VCWRF Wastewater Operations VCWRF Library Central Laboratory Digester Office	Flow (Primary and Secondary) Max. Height Level Mixing Depth S VTS + VTS - pH Alkalinity Valatile Acids	Flow     Max. Height Level     Mixing Depth     TS     VTS     pH     Alkalinity     Volatile Acids	continuous     continuous     continuous     daily     daily     l/week     l/week	Air Quality     Biosolids Quality
Solids Stabilization, Conditioning, and Handling		Primary Sludge Pumps	VC Plant Admin VC Wastewater Operations	TPDES Permit	Primary Clarification SOP (PRIM 03:001) Central Laboratory SOPs	• N/A	VCWRF Wastewater Operations VCWRF Library Central Laboratory Headworks/Primary Office	Sludge solids content measurement Sludge blanket TS VIS PH TSS	Sludge solids content measurement Sludge blanket IS IS VIS VIS PH  TSS TSS	continuous  2/shift daily daily daily daily daily daily daily	Sludge Quality      Air Quality     Sludge Quality     Sludge Quality     Biosolids Quality
Solids Stabilizati		Anaerobic Digesters	VC Plant Admin VC Wastewater Operations Central Laboratory	TPDES Permit 40 CFR Part 403	Digestion SOP (DIGR 01.001, 02.001) Central Laboratory SOPs	• N/A	VCWRF Wastewater Operations VCWRF Library Central Laboratory Digester Office	Alkalinity Detention Time Flow Gas Comp. Gas Production Gas Volume Loading (%Solds, % Volatile Solids) JH Temperature Volatile acids Volatile Solids Reduction	Alkalinity Detention Time Flow Gas Comp. Gas Production Gas Volume Loading -KSolids, % Volatile Solids PH Temperature Volatile acids Volatile Solids Reduction	weeky     continuous     continuous     I/month     continuous     continuous     continuous     t/week     continuous     i/week     continuous     i/week     i/week	
		Digested Sludge Pumping	VC Plant Admin VC Wastewater Operations Central Laboratory	TPDES Permit	Digestion SOP (DIGR 01.001, 07.001) Regulatory Requirements Central Laboratory SOPs	• N/A	VCWRF Wastewater Operations VCWRF Library Central Laboratory Digester Office, Filter Building (Filters 1-20)	Flow NSolids Notatile Solids Valatile Solids Toxicity Characteristic Leaching Procedure (TCLP) pH Volatile Acids Alkolninty	Flow     **Solids     **Volatile Solids     TCLP     pH     Volatile acids     Aladinity	Continuous  1/week  1/week  nnually  1/week  1/week  1/week  1/week	Air Quality     Surface and Groundwater Pollution
		Co-digestion	VC Plant Admin VC Wastewater Operations	TPDES Permit	Digestion SOP (DIGR 03.004)	• N/A	VCWRF Wastewater Operations VCWRF Library Digester Office	Temperature Tank level Volume Feed rate to digesters	Temperature Tank level Available volume Feed rate	• daily	Sludge Quality     Biosolids Quality
ı		Volatile Solids Reduction	VC Wastewater Operations VC Biosolids Personnel	TPDES Permit	Biosalids SOP     (BSLD 08.001)	• N/A	VCWRF Library	%TS     %VS     Sludge Flow     Co-Digestion Flow	%TS     %VS     Sludge Flow     Co-Digestion Flow	• 2/week	Biosolids Quality     Vector Attraction Reduction

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n: !:!							Operational Co	ontrols			
Biosolids Value Chain	Critical	<b>Control Points</b>	Roles & Responsibilities	Regulatory	Standard Operating	Other Documents	Location of	Key Operational Parameters	Monitoring	g Activities	Environmental Impacts
value Chain			Responsibilities	Documents	Procedures	Other Documents	SOP	key Operational Farameters	Activity	Frequency	
		0.5 MG Holding Tank 0.8 MG Holding Tank (Contractor Operation)	Biosolids Contractor	TPDES Permit Biosolids Contract	Liquid Biosolids Storage Tank SOP     5 MG Tank Manual (draft)	O&M Manual	SOL Office	Tank Level Mixing Flow Rate	Monitor tank level	Every 2 hours	Biosolids Quality     Air Quality
		5 MG Storage Tank (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	5 MG Tank Manual (draft)	O&M Manual     Liquid Biosolids Storage     Tank SOP	SOL Office	Tank Level Mixing Flow Rate	Monitor tank level	Every 2 hours	Biosolids Quality     Air Quality
Handling (cont.)		Landia AirJets (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	Landia Airjet Manual (draft)	O&M Manual     Liquid Biosolids Storage     Tank SOP     S MG Tank Manual	SOL Office	Mixing     Aeration     Odor Performance (land application)	Airjets are operational     Check for leaks	Every 2 hours	Biosolids Quality     Air Quality
		Belt Press (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	O&M Manual     Polymer System SOPs     Biosolids Belt Press SOPs (presses #1 thru #4, Press #5, Press #6)     Power Outage SOP	Belt press personnel training     Personnel training records     Percent solids     recordkeeping	SOL Office	Solids testing by oven	Solids testing by oven	• daily	Biosolids Quality
	watering	Filtrate Return Pumps (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	O&M Manual	Pond Management SOP (being developed)	SOL Office	Pumping capacity     Pond levels	Pumps are operational	Every 6 hours	Surface and groundwater pollution
ditioning, and H		Reclaim Water (Contractor Operation)	Biosolids Contractor	Biosolids Contract     Reclaim     Authorization     R10494-013     30 TAC Chapter     210	O&M Manual	• N/A	SOL Office	Flow     psi	Verify flow Verify PSI  Verify PSI	Every 6 hours	Surface and groundwater pollution
S	Solids Dew	Lime Stabilization (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	O&M Manual     Lime stabilization SOP	Lime use records     pH sampling schedule     pH testing records	SOL Office	pH     Hold Times	• pH	• daily	Pathogen Control     Surface and Groundwater Pollution     Air Quality     Lime Spill
Solids Stabilization,	S	Biosolids Monitoring (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	Class AB Monitoring, Sampling, & Analysis SOP	Synagro COC	SOL Office	Proper sampling and analytical techniques	Sampling for: Enteric Virus Helminth Ova Fecal Metals PCBs TCLP Odor Monitoring	Enteric Virus (1/mo)     Helminth Ova (1/mo)     Fecal (1/mo)     Metals (1/mo)     PCBs (1/yr)     TCLP (1/yr)     Odor Monitoring (daily)	Biosolids Quality     Air Quality
		Ferric Chloride Dosing Station (Contractor Operations)	Biosolids Contractor	TPDES Permit Biosolids Contract	Ferric Chloride System SOP (draft)	• N/A	SOL Office	Dosage Ferric Tank Level Percent Solids Struvite Prevention	Dosage (gallons/1,000 gallons sludge)     Tank Level	Every 12 hours	Biosolids Quality     Air Quality
		Chlorine Dioxide Dosing Station	VC Biosolids Program Biosolids Contractor	TPDES Permit Biosolids Contract	ClO2 Generator alarm list & troubleshooting guide for Village Creek rev.01 3-12-2019	• N/A	Pretreatment     Coordinator's     Office	Dosage Odor Performance (land application) Tank levels of Purate and H <sub>2</sub> SO <sub>4</sub>	Dosage (ppm)     Tank levels of Purate and H <sub>2</sub> SO <sub>4</sub>	• Daily	Biosolids Quality     Pathogen Control     Air Quality
		Concrete Biosolids Storage Pad and Four Acre Long-Term Storage Pad	Biosolids Contractor	TPDES Permit Biosolids Contract	Storage Pad Management SOP	Adverse Weather &     Alternative Plan	SOL Office	Storage Capacity     pH monitoring	Verify available storage (daily) pH testing	• Daily	Air Quality     Vector Attraction     Surface and Groundwater Pollution
		Drying Beds (Emergency Use)	VC Operations VC Biosolids Program	TPDES Permit	Sludge Diversion to Drying Bed SOP DBDS 01.001	• N/A	VCWRF Library		• n/a	• n/a	Air Quality     Vector Attraction     Surface and Groundwater Pollution

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							Operational C	ontrols			
Biosolids Value Chain	Critical Co	ontrol Points	Roles & Responsibilities	Regulatory	Standard Operating	Other Decimands	Location of		Monitorin	g Activities	<ul> <li>Environmental Impacts</li> </ul>
value Chain			Responsibilities	Documents	Procedures	Other Documents	SOP	Key Operational Parameters	<ul> <li>Activity</li> </ul>	<ul> <li>Frequency</li> </ul>	
	Ви								Driver/Operator load and tailgate inspection	each load	
	Stagi								Truck scale calibration     Truck tare weight	quarterly	_
	જ					Truck Scale Calibration			verification	quarterly	
Handling	Biosolids Transportation & Staging (cont.)	Truck Loading (Contractor Operations)	ontractor	TPDES Permit     Biosolids Contract	Loader SOP???     Tare Weight SOP??     Load Ticket SOP??     Transportation Truck Routing SOP (includes truck washing activities)	Certificate  Tare weights schedule  Tare weights records  Load ticker records  Front end loader operator training  Driver training records	SOL Office	Driver/Operator load and tallgate inspection     Truck sate calibration     Truck tare weights     Weather     Tonnage loaded into truck     Other??	Weather     Tonnage loaded into truck	each load     each load	Road damage due to overweight trucks     Biosolids tracked on roads
ion and		Transportation (Contractor	Biosolids	TPDES Permit	Transportation Truck Routing SOP Accident and Spill Response Plan Adverse Weather & Alternative	Vehicle maintenance records?? Driver training record	col off.	Destination & travel route     Tonnage hauled	Manifest records	Each load	Traffic Accidents
sportat	cont.)	Operation)	Contractor	Biosolids Contract     DOT/TEXDOT	Adverse weather & Alternative     Plan     Others??	Manifest records     Others??	SOL Office	Veather and traffic conditions	Weather and traffic conditions	• Daily	Biosolids Spills
Solids Transportation and Handling	& Staging (	Truck Unloading (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract	Fort Worth TX Class AB Buffer Zones & Operations Staff Instructions Form	Driver training records     Staging records	SOP Office	Staging location     Cleaning of trucks	Site Inspection	• Daily	Truck tipping over Air Quality Surface and Groundwater Pollution
Й	Biosolids Transportation & Staging (cont.)	Spill Prevention/Resp onse (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract	Accident and Spill Response Plan	SOL Spill Prevention Plan	SOL Office     Trucks	Driver/loader observation	Driver/loader observation	Each load	Air Quality     Surface and Groundwater Pollution
	olids Trans	Site Selection (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract	Site Selection & Regulatory Agency Notification SOP     Land Application & Scheduling SOP     Pre-Operating Checklist SOP	Texas Class AB Pre- Operating Checklist Form Other??	SOL Office	Available Acreage     Applicable setbacks     Nearby Odor Receptors     Access roads	Verifying field suitability for land application	When requested	Air Quality     Surface and Groundwater Pollution
	Biosc	Staging at Land Application Site (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract	Fort Worth TX Class AB Buffer Zones & Operations Staff Instructions Form Land Application & Scheduling SOP Pre-Operating Checklist SOP	Daily Operations Log     Biosolids Staging Log     Texas Class AB Pre- Operating Checklist Form	Land Application     Site??     SOL Office	Staging location     odors	Site Inspection	When used	Air Quality     Surface and Groundwater Pollution
		Field Operations			Fort Worth TX Class AB Buffer Zones & Operations Staff	Texas Class AB Pre- Operating Checklist Form Daily Operations Log Monthly Residuals		Best Management Practices (setbacks, slope of	Inspections (Synagro/City)	• 1/day	Air quality
Alternatives	Agricultural Land Application (cont.)	Field Operations (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract  The biosolids Contract  Biosolids Contract	Instructions Form  Land Application & Scheduling SOP  Odor Control & Complaint Procedures SOP  Pre-Operating Checklist SOP	Application Summary Form  Biosolids Staging Log  Project Site Daily Odor Monitoring Log  Land Application Daily Odor Log  Complaint Log	Land Application     Site SOL Office	Best Management Practices (setbacks, slope of field, etc.)     Odors	Odor monitoring	• 1/day	Air quainty     surface and groundwater pollution     exceeding loading rate     exceeding metals loading rate
Biosolids Use and Disposal Alternatives (ccont.)	Ag	Nutrient Management (Contractor Operation)	Biosolids     Contractor	TPDES Permit Biosolids Contract	Land Application & Scheduling SOP     Pre-Operating Checklist SOP	Texas Class AB Pre- Operating Checklist Form	Land Application     Site     SOL Office	Agronomic Rate	Agronomic Rate     Calculation	Each site	Exceeding agronomic loading rate     Air quality     surface and groundwater pollution     poor crop or forage quality     human and animal contact with pathogens
	Landfill Disposal of Off-Spec Biosolids	Landfilling	Biosolids     Contractor	TPDES Permit Biosolids Contract	Landfill disposal SOP	Landfill profile     Truck weight tickets     manifests	SOL Office	Truck weights	Truck weights-each truckload TCLP Test	When trucks used     Annual TCLP Test	Air quality     Reduce landfill capacity

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